

# Cannon®

## Power Flue Instruction Manual

Please read this manual before  
installing and using this heater.



## Fitzroy

Models:  
FITZIB-PDEXx  
x = Colour



## Canterbury

Models:  
CANTIB-PDEEx

This heater is approved for Natural and Propane gases

Distributor  
This appliance is designed, manufactured and distributed by:

**Sampford IXL**

Tel: 1300 727 421

Please leave instruction manual with the owner

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## WARRANTY

This Warranty against defects for your newly purchased Cannon product is proudly prepared by Sampford IXL Pty Ltd of 421 Smith Street, Fitzroy, VIC 3065, phone 1300 727 421.

1. Sampford IXL products come with guarantees that do not exclude the following consumer entitlements under the Australian Consumer law:
  - a. replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage; and
  - b. to have the goods repaired or replaced if goods fail to be of acceptable quality and the failure does not amount to a major failure.
2. Sampford IXL warrants that your product and related supply will be free from defects in materials and workmanship during the warranty term.  
Your warranty term is 3 years, (10 years on the heat exchanger parts only), commencing from the date of purchase. Sampford IXL acknowledges this product requires professional installation and product removal is hazardous to consumers. Accordingly any necessary inspections and services will be carried out on site. You should not attempt de-installation.
3. Subject to Point 1, Sampford IXL will repair any defects in materials and workmanship during the warranty term and if the product is deemed irreparable provide a replacement of an equivalent current model where the balance of the warranty period from the original date of purchase will take effect.
4. To the fullest extent permitted by law and subject always to Point 1, Sampford IXL will not be liable for:
  - a. any loss or damage arising from loss of use, loss of profits or revenue; or
  - b. for any indirect or consequential loss or damage resulting from any breach of this warranty against defects.
5. Defective Sampford IXL products may be repaired using refurbished parts or if required, completely replaced by a refurbished product of the same type.
- c. will not apply where the defect in or failure of the product is attributable to misuse, abuse, accident or non-observation of the manufacturer's instructions. This product must be used in accordance with the manufacturer's instructions;
- d. will not cover faults due to normal wear and tear with reasonable use nor consumable components such as globes, filters, glass items, etc;
- e. will not cover any damages or problems caused to this product by natural forces eg. storm, fire, flood, and earthquake; or by intrusion or accumulation (or both) of foreign matters eg. dust, soil, and moisture. Sampford IXL recommends that you take out appropriate insurances to protect your product to this end;
- f. will not apply if this product is installed in a mobile dwelling eg. caravan or boat;
- g. will not apply if this product is removed from the location where it was first installed;
- h. is immediately void if the serial or model number label is removed or defaced;
- i. is immediately void if the product is serviced or repaired by a unauthorised/unqualified personnel;
- j. covers use of this product for domestic use only;
- k. will not be restarted or extended upon repair or replacement of the product or a part.

### How to Make a Claim Under Your Cannon Warranty

7. To make a claim under this Warranty you will need to:
    - a. contact Sampford IXL service department on 1300 727 421 or [aftersaleservice@sampfordixl.com.au](mailto:aftersaleservice@sampfordixl.com.au) to provide details and register your claim enabling a Sampford IXL assessment;
    - b. submit proof of purchase with your claim eg. tax invoice or purchase receipt;
    - c. where a property has been constructed by a builder/developer and it is fitted with Cannon products, please submit proof of purchase by way of the certificate of occupancy, with your claim.
  8. Sampford IXL will contact you to make arrangements for service on site.
  9. Subject to Point 1, you will be responsible for any costs relating to the provision of your product to a Sampford IXL Authorised Service Dealer.
  10. Subject to Point 1, in the event you live more than 50 km from a Sampford IXL Authorised Service Dealer you may be subject to travel or transport costs to facilitate the repairing or replacement of your Cannon product.
- Limitations to Your Cannon Warranty**
6. Subject to Point 1, this Warranty:
    - a. will only be provided to the original purchaser where the original purchase was made from a Sampford IXL Authorised Dealer or reseller and proof of such purchase can be presented at the time of service;
    - b. only applies to Sampford IXL products purchased in Australia from a Sampford IXL Authorised Dealer or reseller and installed by a qualified person where a Certificate of Compliance in accordance with State/Territory laws is provided;

11. Sampford IXL and its Authorised Service Dealers reserve the right to seek reimbursement of any costs incurred by them should your Cannon product be found to be in good working order.

### Privacy

The privacy of your personal information has always been important to us. To learn more about how we collect, keep and use your personal information, please obtain a copy of our privacy statement by visiting our website at [www.sampfordixl.com.au](http://www.sampfordixl.com.au) or by contacting us via email on [info@sampfordixl.com.au](mailto:info@sampfordixl.com.au) or by telephone on 1300 727 421.

**Enter the details of the date installed and the Compliance Certificate number in the appropriate area on the rear page of this manual.**



- DO NOT** operate this appliance before reading the instruction manual.
- DO NOT** place articles on or against this appliance.
- DO NOT** store chemicals or flammable materials, or spray aerosols near this appliance.
- DO NOT** operate with panels, covers or guards removed from this appliance.
- DO NOT** connect an LP gas cylinder located indoors.

Don't risk your appliance warranty.  
Only a licensed person will give you a Compliance Certificate, showing that the work complies with all the relevant standards.  
Only a licensed person will have insurance protecting their workmanship for 6 years.  
You **MUST** use a licensed person to install this appliance who **MUST** give you your Compliance Certificate to ensure the manufacturers appliance warranty will be honoured.

## SAFETY WARNINGS

Please read this manual before installing and using the heater.

### Safety Warnings

#### 1. What to do if you smell gas

- Turn OFF the main gas supply
- Extinguish any open flame
- Open windows
- Do not touch electrical switches
- Do not use your telephone
- Call your gas supplier immediately from a neighbour's phone

2. Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to the sections of this manual for correct procedures, or consult with place of purchase, a licensed plumber, a gas supplier or the Cannon distributor listed in this manual.

3. Install the heater only in locations that are referred to in the installation instructions. Do not build the heater into bookcases, walls or enclosures (combustible materials) without the use of an insulating blanket & stand off brackets fitted (supplied with heater).

4. Due to high temperatures the room heater should be located out of traffic and away from:

- Furniture and draperies
- Combustible materials
- Gasoline and other flammable liquids

**Do not place clothing or other flammable material on or near the heater.**

5. Keep curtains\*, clothes, furniture and other flammable materials at least 900mm from front and sides of heater.

\* At the owner's discretion curtain clearance can be less than 900mm as long as they are restrained from the front, top and sides of the heater. The manufacturer takes no responsibility if curtain clearance is less than 900mm and not restrained.

6. Children and adults should be alerted to the hazard of high surface temperatures and should take care to avoid burns or clothing ignition.

**This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.**

7. Never attempt to burn paper or any other material in the heater.

8. **DO NOT PLACE ARTICLES ON OR AGAINST THIS APPLIANCE.**

**DO NOT USE OR STORE FLAMMABLE MATERIALS NEAR THIS APPLIANCE.**

**DO NOT INSTALL OR USE THIS APPLIANCE IN MARINE CRAFT OR MOBILE HOMES.**

**DO NOT SPRAY AEROSOLS IN THE VICINITY OF THIS APPLIANCE WHILE IT IS IN OPERATION.**

**DO NOT MODIFY THIS APPLIANCE.**

9. If removed, the glass window must be put back onto the unit prior to operating the heater.

10. Installation and repairs must be performed by a licensed service person only, refer to back of manual for service number.

11. For installation into a non-combustible fireplace, i.e. masonry or brick or into a mock fireplace, i.e. timber or plasterboard, the chimney and base should be of sound construction.

12. On first lighting your heater an odour and possibly some harmless smoke may be emitted due to its new condition. This is quite normal and will disappear after a few hours use.

**Important: When this heater is operating the mesh guard/glass front is hot. The mesh guard, or glass front is fitted to this appliance to reduce the risk of fire or injury from burns and no part of it should be permanently removed. For protection of young children or the infirm, a secondary guard is recommended (not supplied with heater).**

This appliance meets the following standards:  
Standards Australia  
AS/NZS 3100  
AS/NZS 5601.1  
AS 4553:2008

## OPERATION

### Operating Instructions

Plug the power cord into the switch socket and turn on the power to the heater (**FIG 1**). Alternatively, switch on the isolation switch and circuit breaker at the main switchboard if the heater has fixed wiring. Refrain from using an extension cord.

User controls **FIG 2**.

When there is power available to the heater and it is in the OFF or Standby mode, a red LED located inside the ON/OFF button will flash twice and will extinguish after approximately 3 seconds and then repeat this cycle continuously.

To turn the heater ON press the ON/OFF button once.

- The LED will illuminate and an audible beep will sound but there will be approximately 30 seconds delay before the ignition system commences. On successful ignition the heater will operate on Low Fire and Low Fan for approximately 3 minutes then will switch to selected setting (if already chosen, otherwise will switch to NORMAL settings automatically).
- The LED will extinguish approximately 30 seconds following the ignition startup.
- Select the desired heating level by pressing the LOW, NORMAL or BOOST button once as required.
- LOW is LOW heat and LOW speed fan. BOOST is HIGH heat and HIGH speed fan.
- To turn the heater OFF press the ON/OFF button once. An audible beep will sound twice to indicate the heater is off. The burner will extinguish but the fan will continue to operate for approximately 3 minutes. Remember that the fan will continue to operate for approximately 3 minutes after the OFF button has been pressed but you can turn the heater ON again without having to wait for the fan to stop operating.
- If the ignition system fails to ignite or keep the burner alight, the system will beep 4 times and go into safe shutdown mode. It will beep 4 times every 30 seconds to alert you to the fact. Press the ON/OFF button once to restart the heater during this time. You **MUST** wait at least 5 minutes before trying to

turn the heater on again if there have been several attempts to ignite the heater without success.

- If there is an interruption to the power supply the heater will fail safely and switch off. When the power supply has been restored you **MUST** wait at least 5 minutes before turning the heater ON.

### Cleaning

All cleaning should be carried out when the heater is cold. Normally the heater should only need wiping with a lint-free damp cloth. Any stubborn stains can be removed with a nonabrasive spray on cleaner. If an abrasive cleaner is used the paint finish will be damaged.

For heaters fitted with the glass front: all cleaning should be carried out when the heater is cold. Clean the outer glass with a mild liquid or spray on glass cleaner. Do not use harsh abrasive cleaners or sharp metal scrapers to clean the heater glass front since they can scratch the surface, which may result in shattering of the glass.

Internally the heater should only be cleaned by an authorised service person.

If your heater requires attention contact your supplier or an authorised service person.

### Flame Characteristics

The heater flame should be stable, not lifting from the burner. The logs should glow after approximately 15 minutes operation on BOOST setting.

The heater is designed to operate with luminous flames and may exhibit slight carbon deposit on the logs. If there is any excess carbon build-up on logs, or the burner flame is unstable, contact Sampford IXL in your state.

### Important

**The appliance **MUST** be serviced at least annually by an authorised service person. This maintenance cost is not covered under the warranty terms and conditions. More frequent cleaning may be required due to excessive lint build-up from carpeting, bedding materials, pet hair, etc.**

**It is imperative that control compartments, burners and circulating air passage ways of the appliance be kept clean.**

**Do not use this heater if the glass is cracked or with the safety screen removed.**

**Do not use heater with broken or missing logs.**

**High wind gusts can affect the heaters flueing and switch the heater off. If this happens, restart the heater as normal. If the problem persists contact Sampford IXL.**

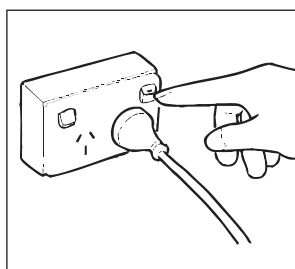


FIG 1

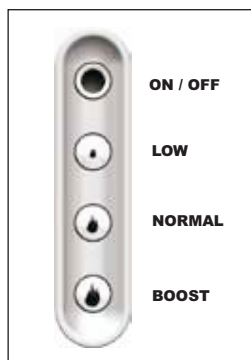


FIG 2



# OPTIONAL ACCESSORIES

Versatility and flexibility are key components of our installation options. Install in a shallow recess or an existing fireplace, elegant spacers will eliminate any size discrepancies. To enhance your Cannon's appearance add a decorative 3 or 4 sided surround.

Every Cannon heater brings you the optional convenience of controlling your heater through a remote thermostat.

For added convenience the heater can now be connected to a home automation system, such as C-bus. This allows the heater to be turned on or off remotely (normal heat setting only). Speak to your home automation specialist for further information.

**CONSOLE KIT - REFER TO THE INSTRUCTIONS PROVIDED WITH THE CONSOLE KIT FOR SPECIFIC INSTALLATION DETAILS.**



Spacer kit



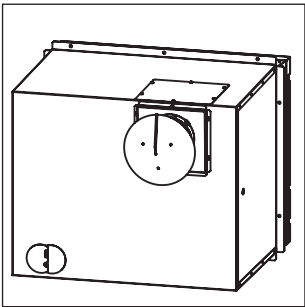
Canterbury mesh kit



Fitzroy mesh kit



3 sided surround kit



Weatherproof kit



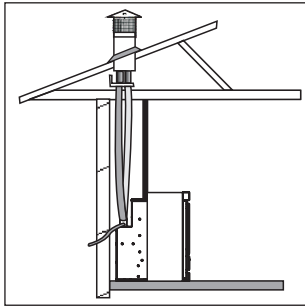
Console kit



4 sided surround kit



Remote thermostat



Extended flue kit

## Product codes

- 50 mm spacer kit:  
FITZ Black BSPACERX-B  
FITZ Platinum BSPACERX-P  
CANT Black BSPACERE-B  
CANT Platinum BSPACERE-P
- Mesh kits:  
CANTIBMG-B  
FITZPWRMG-B
- 3 sided surround kit:  
FITSURROUND3SX-B (Black)  
FITSURROUND3SX-P (Platinum)  
FITSURROUND3SX-S (S/Steel)  
CANTSURROUND3SX-B (Black)  
CANTSURROUND3SX-P (Platinum)
- Weatherproof kit:  
WPBPF13
- Powerflue console kit:  
CONSPWRFITZ-B (Black)  
CONSPWRFITZ-P (Platinum)  
CONSPWRCANT-B (Black)  
CONSPWRCANT-P (Platinum)
- 4 sided surround (All models):  
SURROUND4SX-B (Black)  
SURROUND4SX-P (Platinum)  
SURROUND4SX-S (S/Steel)
- Remote Thermostat:  
RTKIT
- Extended Flue Kit:  
FLUEWFX

# FITZROY INBUILT POWER FLUE SPECIFICATIONS



Cannon Fitzroy Inbuilt Power Flue

Please Note:

- The data label is located in the fan chamber. Access by removing front fascia.

|                           |  |
|---------------------------|--|
| Gas type                  | Natural or Propane gas, as indicated on data label   |
| Gas consumption           | 26.0 MJ/hr input   |
| Energy output             | 6.42 kW / 23.11 MJ/hr  |
| Energy star rating        | 5.55 stars   |
| Heater type               | Gas space heater approved to AS 4553:2008  |
| Operating pressure        | Natural gas 0.75 kPa (High) / 0.40 kPa (Low)<br>Propane gas 2.65kPa (High) / 1.1 kPa (Low)   |
| Gas regulator             | Integral part of controller  |
| Min. inlet pressure       | 1.13 kPa (NG)<br>2.75 kPa (Propane)  |
| Fan                       | 3 speed  |
| Ignition                  | Electronic direct spark  |
| Power requirement         | 240V AC 10 Amp switch socket   |
| Power consumption         | 90 VA maximum  |
| Minimum cavity dimensions | Height 605 mm*<br>Width 700 mm*<br>Depth 538 mm*   |
| Optional accessories      | • Safety mesh guard<br>• Remote thermostat<br>• Spacer kit<br>• 3 sided surround<br>• 4 sided surround<br>• Console kit<br>• Extended flue kit<br>• Weatherproof box |
| Overall dimensions        | Refer to <b>FIG 3</b>  |

\* For installation into a masonry/brick fireplace

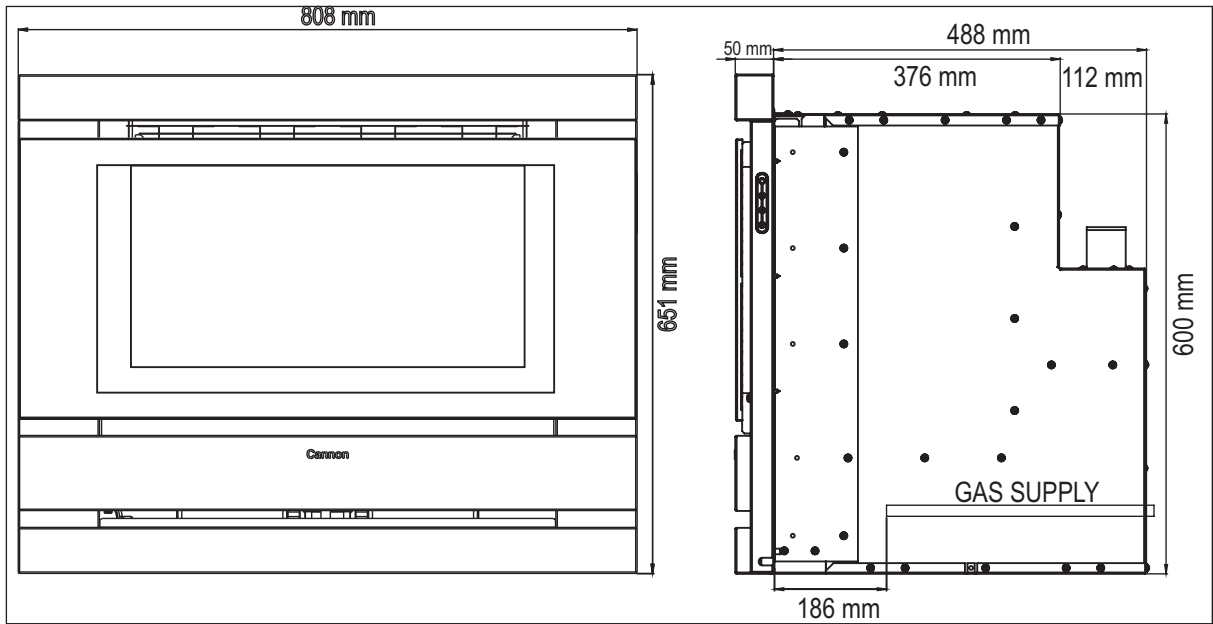


FIG 3 Front View and Side View of Fitzroy



# CANTERBURY INBUILT POWER FLUE SPECIFICATIONS



Cannon Canterbury Inbuilt Power Flue

Please Note:

- The data label is located in the fan chamber.  
Access by removing lower fan chamber panel.

|                              |  |
|------------------------------|--|
| Gas type                     | Natural or Propane gas,<br>as indicated on data label  |
| Gas consumption              | 26.0 MJ/hr input   |
| Energy output                | 6.42 kW / 23.11 MJ/hr  |
| Energy star rating           | 5.55 stars   |
| Heater type                  | Gas space heater approved<br>to AS 4553:2008   |
| Operating pressure           | Natural gas 0.75 kPa (High)<br>/ 0.40 kPa (Low)<br>Propane gas 2.65kPa (High)<br>/ 1.1 kPa (Low)   |
| Gas regulator                | Integral part of controller  |
| Min. inlet pressure          | 1.13 kPa (NG)<br>2.75 kPa (Propane)  |
| Fan                          | 3 speed  |
| Ignition                     | Electronic direct spark  |
| Power requirement            | 240V AC 10 Amp<br>switch socket  |
| Power consumption            | 90 VA maximum  |
| Minimum cavity<br>dimensions | Height 605 mm*<br>Width 700 mm*<br>Depth 472mm*  |
| Optional accessories         | • Safety mesh guard<br>• Remote thermostat<br>• Spacer kit<br>• 3 sided surround<br>• 4 sided surround<br>• Console kit<br>• Extended flue kit<br>• Weatherproof box |
| Overall dimensions           | Refer to <b>FIG 4</b>  |

\* For installation into a masonry/brick fireplace

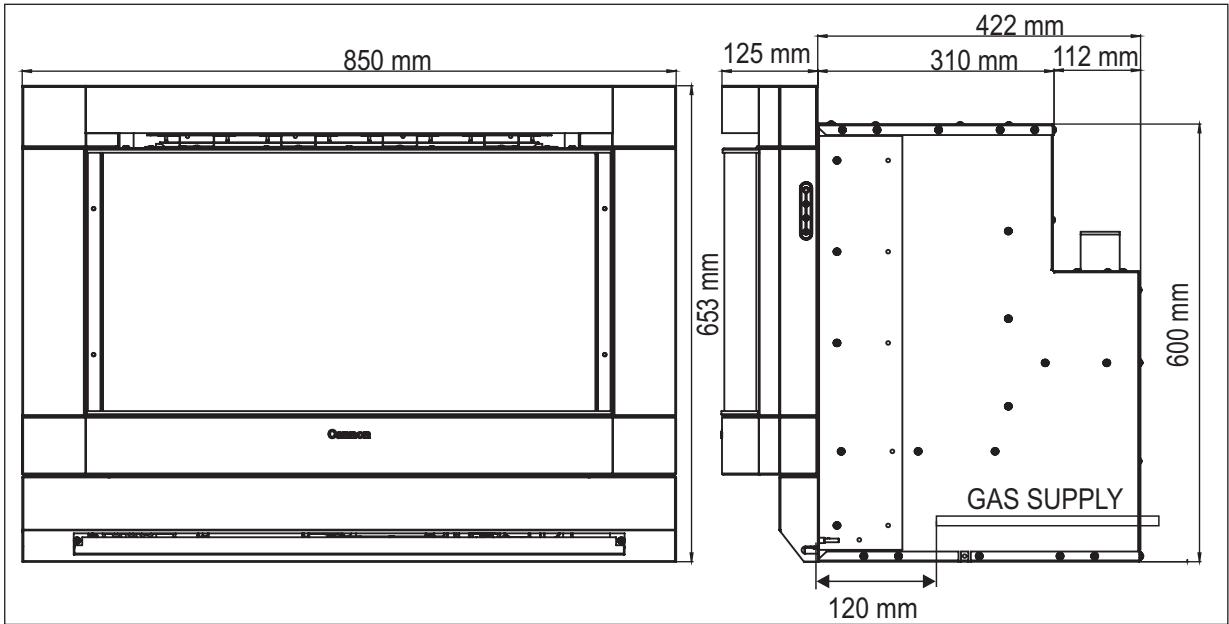
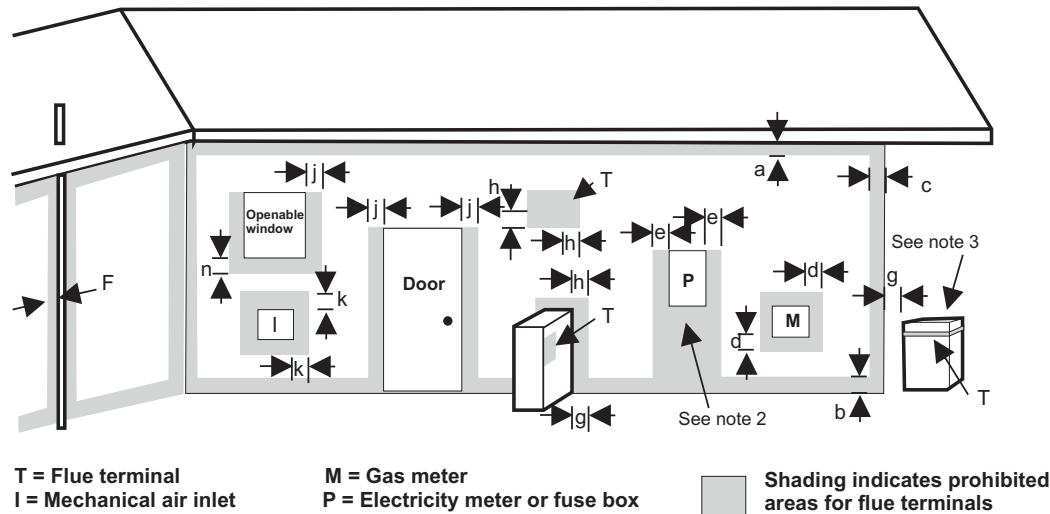


FIG 4 Front View and Side View of Canterbury

## REGULATORY LOCATION

MINIMUM CLEARANCES REQUIRED FOR BALANCED FLUE TERMINALS, FAN ASSISTED FLUE TERMINALS, ROOM SEALED APPLIANCE TERMINALS OR THE TERMINALS OF OUTDOOR APPLIANCES.



| Ref | Item   | Minimum clearances (mm) |              |
|-----|--|-------------------------|--------------|
|     |  | Natural draft           | Fan assisted |
| a   | Below eaves, balconies and other projections:  |                         |              |
|     | • Appliances up to 50 MJ/hr input  | 300                     | 200          |
|     | • Appliances over 50 MJ/hr input   | 500                     | 300          |
| b   | From the ground, above a balcony or other surface†   | 300                     | 300          |
| c   | From a return wall or external corner†   | 500                     | 500          |
| d   | From a gas meter (M) (see 4.7.11 for vent location of regulator)   | 1000                    | 1000         |
| e   | From electricity meter or fuse box (P)   | 500                     | 500          |
| f   | From a drain pipe or soil pipe   | 150                     | 75           |
| g   | Horizontally from any building structure or obstruction facing a terminal  | 500                     | 500          |
| h   | From any other flue terminal, cowl, or combustion air intake   | 500                     | 500          |
| j   | Horizontally from an openable window, door, non-mechanical air inlet or other opening into a building with the exception of sub-floor ventilation: |                         |              |
|     | • Appliances up to 150 MJ/hr input   | 500                     | 300          |
|     | • Appliances over 150 MJ/hr input up to 200 MJ/hr input  | 1500                    | 1500         |
|     | • Appliances over 200 MJ/hr input  | 1500                    | 1500         |
|     | All fan assisted flue appliances, in the direction of discharge  |                         | 1500         |
| k   | From a mechanical air inlet, including a spa blower  | 1500                    | 1500         |
| n   | Vertically below an openable window, non-mechanical air inlet, or any other opening into a building with the exception of sub-floor ventilation:   |                         |              |
|     | • Space heaters up to 50 MJ/hr input   | 150                     | 150          |
|     | • Other appliances up to 50 MJ/hr  | 500                     | 500          |
|     | • Appliances over 50 MJ/hr input and up to 150 MJ/hr input   | 1000                    | 1000         |
|     | • Appliances over 150 MJ/hr  | 1500                    | 1500         |

† - unless appliance is certified for closer installation

Notes:

- 1 All distances are measured to the nearest part of the terminal.
- 2 Prohibited area below electricity meter or fuse box extends to ground level.
- 3 See clause 5.13.6.6 for restrictions on the flue terminal under covered areas.
- 4 See Appendix J. Figures J2(a) and J3(a), for clearances required from a flue terminal to an LP Gas Cylinder. A flue terminal is considered to be a source of ignition.
- 5 For appliances not addressed above acceptance should be obtained from the technical regulator.

**THE POWER FLUE HEATER IS FAN ASSISTED. SEE COLUMN HIGHLIGHTED**

### Special Note:

**This chart MUST be read in-conjunction with the full Australian Standard Gas Installations AS/NZS 5601.1**

FIG 5

# POWER FLUE INSTALLATION INSTRUCTIONS

## Overview

1. This appliance **MUST** be installed by an authorised service person only.
2. This appliance shall be installed in accordance with the manufacturer's installation instructions, local gas fitting regulations, municipal building codes, electrical wiring regulations, and AS/NZS 5601.1 the Australian Standard for Gas Installations.
3. Open top of carton and remove accessories (logs, flue cowl and flue pipes).  
Lift carton up and remove. Remove the four transit screws fixing the heater to the pallet. Check that the heater is suitable for the gas available. Refer to the data label located within the fan chamber (Bottom most area with fascia removed).

**This heater is supplied with stand off brackets and insulation blanket for installation into combustible materials. Do not remove any when installing into a combustible enclosure. Make sure blanket has not moved during transit. Insulation blanket should be resting firmly against front fascia prior to affixing to wall.**

Please dispose of packaging appropriately. Keep away from children.

## Clearances

For minimum clearances refer **FIG 6** and **FIG 7**.

Note: Ensure that the room air fan opening under the heater is not obstructed.

Ensure the minimum clearances to combustible materials are maintained during installation, including adequate space for the proper operation and servicing of the heater. For clearances to furniture and curtains refer to warning on page 5.

## Flue Options

The heater is supplied with components to suit a horizontal flue coming through a wall at the back of the heater. The components include a flue cowl which is designed to be fitted to the outside wall with suitable fasteners, a condensate drain tube 2m in length, a clamp and flexible flue sealant.

Flexible ducting is provided to attach the heater to the flue cowl. The use of this flexible ducting provides for some

flexibility in the manner the exhaust flue and intake air are connected. The exhaust flue and air intake components **MUST** be fully attached to the heater prior to the heater being fitted into the cavity. It is important to ensure the exhaust gas flue pipe has the ability to drain condensation either back into the heater or out through the terminal when installed horizontally. The exhaust gas flue pipe must not trap and collect condensation. This will adversely affect the performance of the heater.

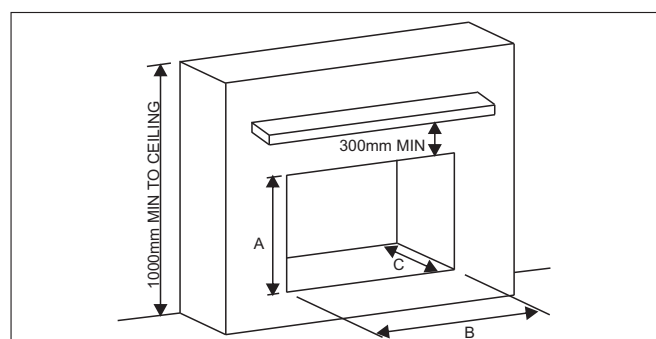
**When flueing through the roof, the Extended Flue Kit is required (code FLUEWFX). The maximum length of flue pipes that can be used with the Power flue heater is 6.0m.**

## Cavity Requirements

The cavity must be prepared to accept the heater first. Before cutting any flue opening in the external wall, the finished floor level must be known. This floor level must include any tiling, loose hearth or panels which will support the heater. All clearances shown in **FIG 6 - FIG 7** must be adhered to.

If heater is going to be installed into an elevated cavity, ensure both flexible pipes, along with condensation hose are fully extended so they remain as straight as possible when sliding heater into position. Avoid trapping or kinking flue pipes.

Note: The appliance must be secured at the front to a vertical face. Where this is difficult due to building inaccuracies, limited non-combustible packing may be used to obtain a suitable vertical surface. Method of fixing to finished wall surface (plaster/masonry/brick): suitable fixtures which are able to be easily removed must be used.

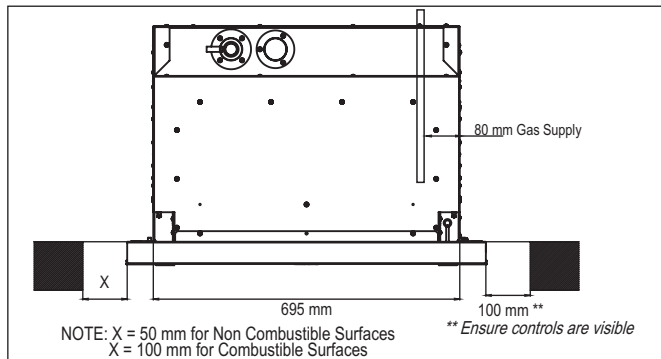


**FIG 7** Brick Fireplace Opening

|                              | Fitzroy         |        |                |        | Canterbury      |        |                |        |
|------------------------------|-----------------|--------|----------------|--------|-----------------|--------|----------------|--------|
|                              | Brick Fireplace |        | Mock Fireplace |        | Brick Fireplace |        | Mock Fireplace |        |
|                              | Min             | Max    | Min            | Max    | Min             | Max    | Min            | Max    |
| Height (A)                   | 605 mm          | 640 mm | 630 mm         | 640 mm | 605 mm          | 640 mm | 630 mm         | 640 mm |
| Width (B)                    | 700 mm          | 760 mm | 730 mm         | 760 mm | 700 mm          | 760 mm | 730 mm         | 760 mm |
| Depth (C - Horizontal Flue*) | 538 mm          | NA     | 538 mm         | NA     | 472 mm          | NA     | 472 mm         | NA     |
| Depth (C - Vertical Flue*)   | 588 mm          | NA     | 588 mm         | NA     | 522 mm          | NA     | 522 mm         | NA     |

**FIG 6 Note:** \*In the event that space constraints inhibit the installation process where it is not possible to maintain a 50mm or 100mm cavity depth clearance for ease of installation these clearances can be reduced, however under AS5601 guidelines a minimum clearance of 25mm to combustibles must be maintained at all times.

## POWER FLUE INSTALLATION INSTRUCTIONS



**FIG 8** Fitzroy shown. (Same dimensions for Canterbury)

### Preparing The Cavity

The power flue heater is a high efficiency unit extracting heat which in other heaters would escape in the flue gasses. Condensate from the flue gasses will be produced from this heater.

A condensate drain pipe fixed to the exhaust flue outlet **MUST** have a condensate hose connected to it to allow for any condensation to drain out of the house. This hose must be fitted prior to installation of the heater into the cavity.

The floor of the cavity **MUST** be smooth, flat and level.

If you desire a template, use a sheet of stiff cardboard or MDF (medium density fibre board) cut to represent the rear of the heater. Mark a vertical centre line and an appropriate circle 450mm from the bottom indicating the flue position cut out. Refer **FIG 10**.

Using your template as a guide, mark the flue cutout on the rear wall of the cavity and cut through from either the inside or the outside to produce a neat round hole in the external wall.

Two lengths of flexible aluminium hose is supplied with the heater. These hoses can be stretched to 1 m lengths.

Place a liberal amount of silicon sealant to the inside of the flexible flue pipe which is to be mounted onto the flue exhaust outlet.

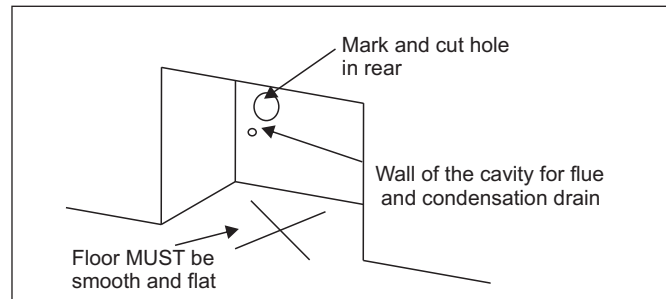
Slip the flexible aluminium hose over the flue exhaust outlet with a hose clamp. Tighten the hose clamp to ensure the hose is securely attached to the flue exhaust outlet.

The flexible aluminium hose is attached to the air inlet in the same manner, however there is no need to apply the silicon sealant on the air inlet.

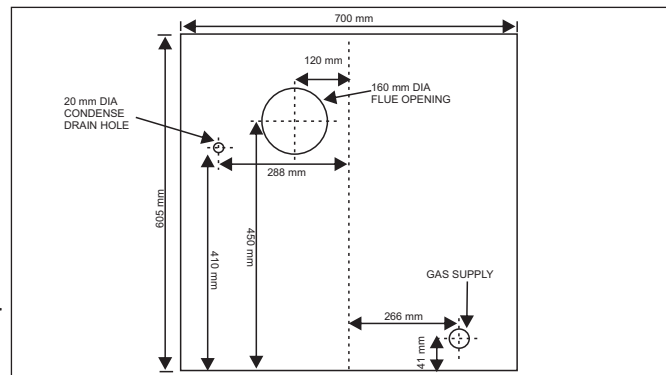
Secure condensate tube to drain pipe using supplied clamp.

**Note: \*1\* For any horizontal application the top hat section can be removed.**

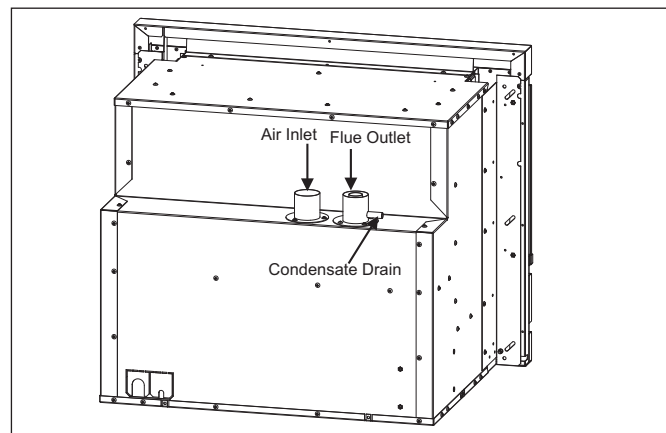
**\*2\* Condensation drain hose **MUST** have sufficient fall to provide adequate drainage. Ensure no water traps in drain hose.**



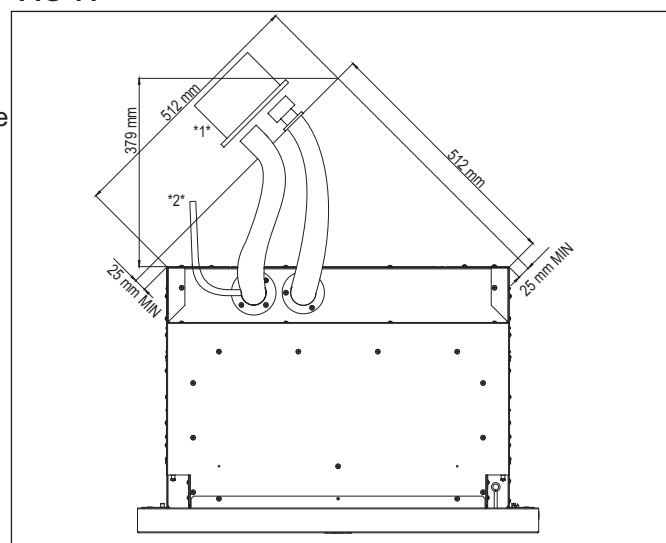
**FIG 9** Front View



**FIG 10** Front View



**FIG 11**



**FIG 12** Corner Wall Application Fitzroy shown. (Same dimensions for Canterbury)

## POWER FLUE INSTALLATION INSTRUCTIONS

Bend gas pipe and electrical entry tags inwards to allow cable and gas pipe to enter easily.

Fully extend the flexible flue and air intake and position these pipes through the hole drilled through the wall. Route condensate tube through smaller hole in wall.

Align the gas supply pipe with its entry point and the flue with the cutout in the rear wall.

Slowly slide the heater into position until the mounting face comes into contact with the vertical wall.

Note: As heater is slid into position, ensure that condensate and flexible flue pipes are fed through their respective holes. It may be advisable when the heater is positioned halfway into cavity to check hoses from outside to ensure that they are not kinked.

Refer **FIG 13 & FIG 14**.

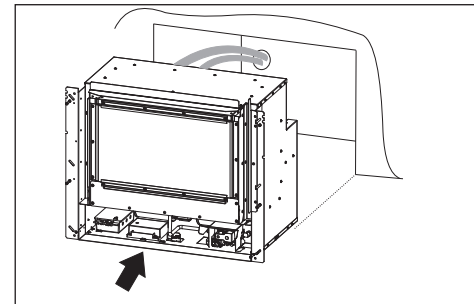
The flue terminal conical rain hat section may be removed for horizontal installations. Refer **FIG 15 & FIG 18**.

### Fitment Of Flexible Pipes To Flue Terminal.

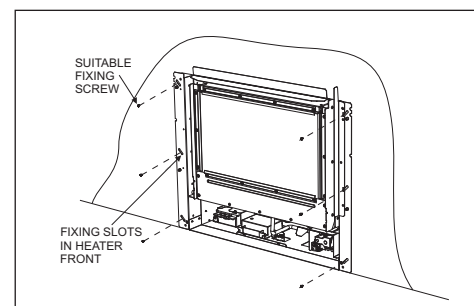
The flexible tubing is now fully extended out of the hole in the wall.

1. Cut the tubing so that 20mm is extending past the wall opening.
2. Fit the stainless steel tubing to the flexible pipe from the flue exhaust outlet, using silicon sealant to seal the join and a hose clamp.
3. Fit the PVC tubing and the air inlet to the other flexible tube, using a hose clamp.
4. Place terminal cover plate over both air intake and exhaust air pipes.
5. Fit the stainless tube into the centre pipe of the flue terminal.
6. Using the included cable tie fix, the air inlet hose to the flue pipe.
7. Fix terminal cover to outside wall using suitable fixtures which are able to be easily removed. Make sure the terminal cover is affixed correctly with the cover tapering in a downward direction. This will ensure when the flue terminal is engaged to the terminal cover it will be slightly angled to allow for condensation to escape.
8. Bend tabs on terminal cover and secure terminal to cover using screws provided.

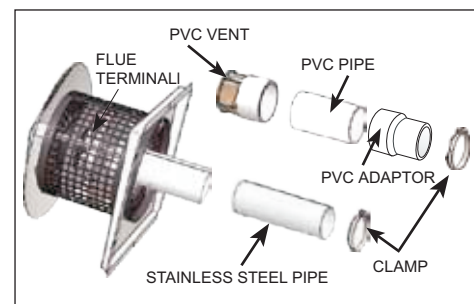
Refer to Australian Standard Gas Installations AS/NZS 5601.1 for 'location of powerflue terminal'.



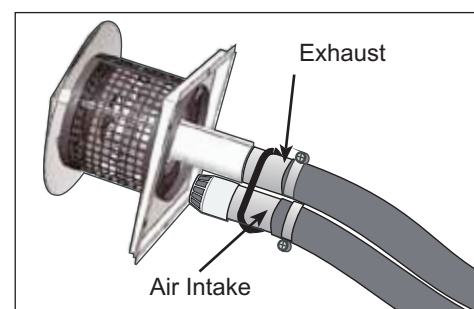
**FIG 13** Fitzroy shown (same as Canterbury)



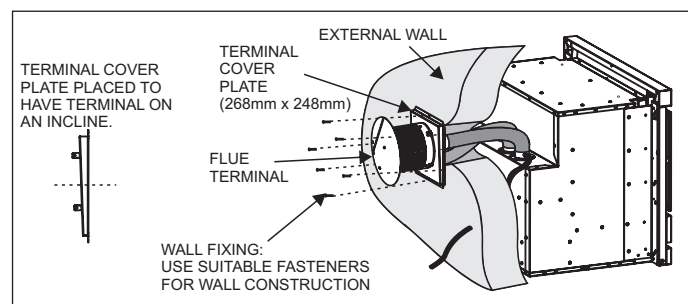
**FIG 14** Fitzroy shown (same as Canterbury)



**FIG 15**



**FIG 16**



**FIG 17**



## FASCIA REMOVAL / INSTALLATION

### Removing Fitzroy Fascia (refer FIG 18a)

1. Remove the wire mesh guard by gently lifting it upwards and then outwards. Similarly remove a fitted glass kit by also gently lifting it upwards and then outwards.
2. Remove 4 M5 screws fixing the fascia assembly to the heater body. Bring the bottom of the fascia towards you gently to partly disengage it from the body of the heater. After it has been disengaged gently lift it up vertically to completely disengage it from the body of the heater.
3. To fully remove the fascia, unclip the switch cable from the PCB connector and unclip the cable from the clipping points. The cable is routed through a plastic grommet which will have to be removed from the base panel. Refer FIG 19.

### Inner Glass Removal

To remove the inner glass loosen off all the clamp screws and completely remove the upper clamps and one vertical side. Try not to touch the front surface of the glass. To avoid finger marks use suitable cloth. Remove the glass by sliding the glass sideways out of the clamp and then

lifting out from the bottom. Place glass in a safe position for refit later.

### Removing Canterbury Fascia (refer FIG 18b)

1. Remove 4 M5 screws fixing the glass surround. To remove glass surround pull it firmly towards you.
2. Remove the lower front cover by unscrewing two M5 screws through the air intake slots. Unit is fitted with electronic switches. Ensure that the cable cannot be trapped when the heater is installed.
3. Remove the surround by pulling the lower section towards you gently to partly disengage it from the body of the heater, then gently lift it vertically to completely disengage it.
4. To fully remove the fascia, unclip the switch cable from the PCB connector and unclip the cable from the clipping points. The cable is routed through a plastic grommet which will have to be removed from the base plate. Refer FIG 19.

### Fixing of the Fitzroy or Canterbury Fascia

You **MUST NOT** fix the front fascia to the wall. The front fascia shall only be fixed to the heater.

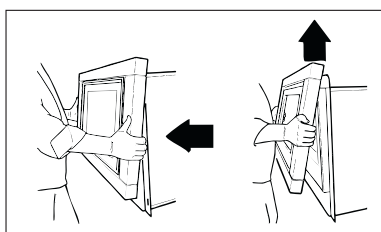


FIG 18a Removing Fitzroy Fascia

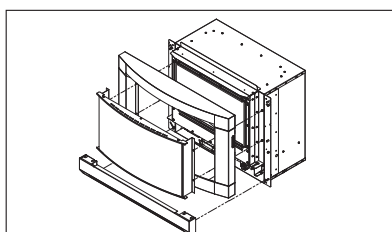


FIG 18b Removing Canterbury Fascia

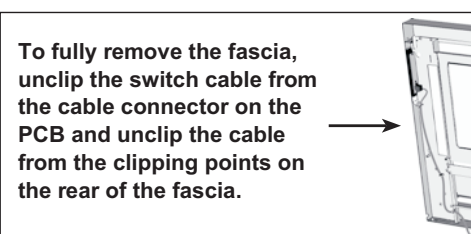


FIG 19

## ELECTRICAL CONNECTION

### Electrical Connection

This appliance is designed to operate on 240V AC power supply. Failure to operate unit at correct supply voltage may create unsafe conditions.

The heater is supplied with a flexible power cord with a plug fitted. A 10 Amp switch socket **MUST** be located within 1.5m of the heater. For installations where the power point is located outside of the enclosure, locate the power cord in the fascia cut out on the left or right hand side as required.

For a power supply connection located inside the enclosure, run the power cord through the cord access located on the rear panel by pushing the cord access plate from the bottom. The rubber grommet that is fitted over the cord must be located correctly in the cut out of the cord access plate. Refer FIG 20.

Restore the cord access plate to the original position and seal with an appropriate removable material. **A suitable double pole isolation switch MUST be installed**

**externally for servicing or emergency shut down of the heater.**

All fixed wiring **MUST** be installed by a suitably qualified person and comply to the appropriate electrical wiring rules.

**It is critical that the appliance is earthed and that the active and neutral are not reversed. Issues arising from incorrect electrical wiring at premises will not be covered under warranty (including use of extension cords). We recommend that the heater is connected directly to a switch socket by its own power cord. Refrain from using extension leads.**

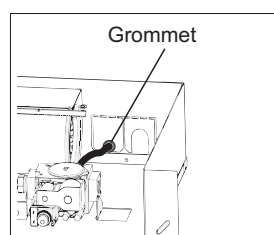


FIG 20

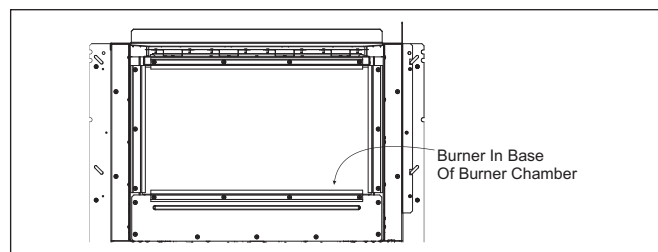


## LOG INSTALLATION

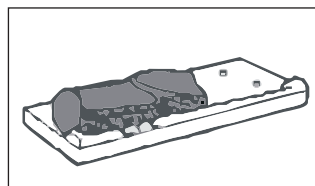
1. The burner is contained within the burner chamber.  
Refer **FIG 21**.
2. Carefully unpack the log set. Logs are numbered as follows:  
#1 - Left front log  
#2 - Left back log  
#3 - Right front log  
#4 - Right back log

Position the four individually numbered logs in the following order on the burner bed as shown in **FIG 22-25**. The locating pins on burner bed must engage with corresponding holes in the individual logs.

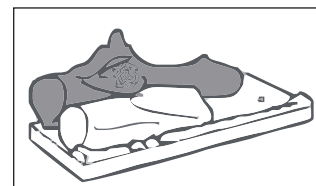
- a) Place log #1 into the 2 front left pins on the burner bed, ensuring that the charring faces the front.  
Refer **FIG 22**.
  - b) Place log #2 onto the 2 left back pins. Refer **FIG 23**.
  - c) Place log #3 on single right front pin, ensure fork locates over log #2. Refer **FIG 24**.
  - d) Place log #4 on single right back pin, ensure left side of log rests on depression in #3 log. Refer **FIG 25**.
- 3 Refit the inner glass, making sure not to over tighten the screws.
  4. Reconnect switch loom to the fascia switch set.
  5. Refit the front fascia.



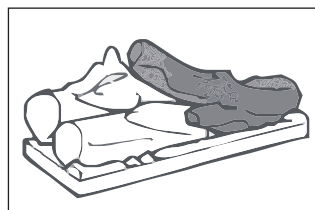
**FIG 21**



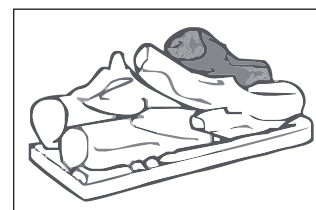
**FIG 22**



**FIG 23**



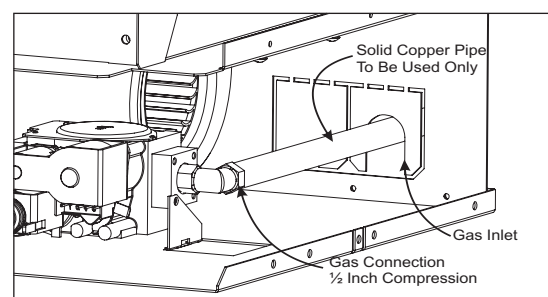
**FIG 24**



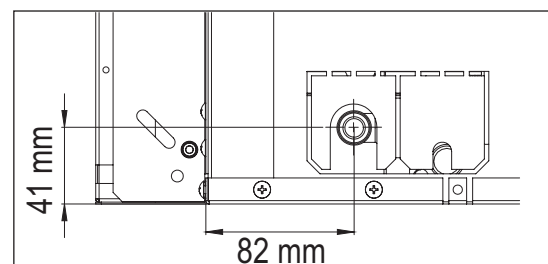
**FIG 25**

## GAS CONNECTION

1. Push the gas inlet access plate into the heater cabinet and slide the heater into the fireplace ensuring that the gas inlet pipe is fed through the hole located at the rear right hand side of the heater at the bottom.  
Refer **FIG 26**.
2. With heater in position, flanges should be hard against masonry. Secure case flanges to the masonry. Screw or bolt the flange through the slots provided.  
  
Note: The appliance must be secured at the front to a vertical face. Where this is difficult due to building inaccuracies, limited non-combustible packing may be used to obtain a suitable vertical surface. Method of fixing to finished wall surface (plaster/masonry/brick) suitable fixtures which are able to be easily removed must be used.
3. Connect the gas supply pipe to the copper compression fitting provided (we recommend using a basin wrench). Push the gas inlet plate down to its original position and seal with an appropriate easily removable material. Do not seal with a silicone sealant as the heater must be easily removable. Sealing is important as it prevents any leakage of flue products into the room. Test all connections for gas leaks.
4. Heater **MUST NOT** be connected using a flexible hose.



**FIG 26** Same for Canterbury and Fitzroy



**FIG 27** Same dimensions for Canterbury and Fitzroy

## SETTING THE GAS PRESSURE

1. Gas valve layout is as indicated in **FIG 28**.

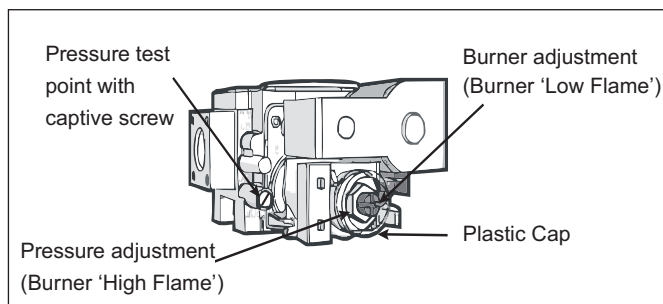
Pressures for 'Burner High Flame' and 'Burner Low Flame' are factory set, however if pressures need to be checked or adjusted follow the procedures described below. To check outlet pressure at burner 'High Flame' and 'Low Flame' positions remove the plastic cap from the regulator adjustment location as indicated in **FIG 29**.

2. The pressure point is closed with a captive screw. Turn screw 6 revolutions anticlockwise to open the pressure point as indicated on **FIG 30 (a)** and place manometer tube over the test point as per **FIG 30 (b)**.
3. Switch the control buttons to 'High Flame' position. Wait for heater to switch to 'BOOST' setting (time delay on start up). Retain screwdriver in position and using a spanner adjust the outer nut on the control to give a high pressure reading (refer to specification table on page 8 & 9). **(Turn clockwise to increase pressure and anticlockwise to decrease pressure)**. Refer **FIG 31**.
4. Switch the control buttons to 'Low Flame' position. Retain spanner in position and using a screwdriver adjust the central screw control to give a low pressure reading (refer to specification table on page 8 & 9). **(Turn clockwise to increase pressure and anticlockwise to decrease pressure)**. Refer **FIG 32**.
5. Remove spanner and screwdriver. Switch from BOOST to LOW to ensure settings are correct.
6. Switch heater off and remove the manometer tube. Tighten pressure test point by turning the captive screw fully clockwise.
7. Replace plastic cap. Ensure the little lug is positioned towards lower right hand side to clear the controls.
8. Refit the fascia, making sure not to damage the power cord or switch cable.
9. Operate the heater on BOOST, NORMAL and LOW settings. The flame should be stable, no lifting from the burner and the logs should glow after approximately 15 minutes of operation on BOOST setting.

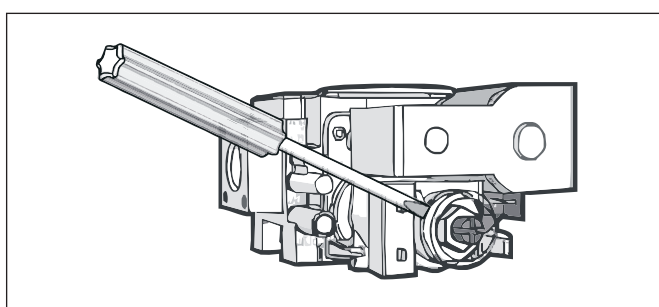
### If the flame is unstable:

- Check that the burner is located correctly.
- Check that the glass front is located correctly and is against the sealing rope.
- Check that the gas pressure is correctly adjusted.
- Check that flue is operating correctly.

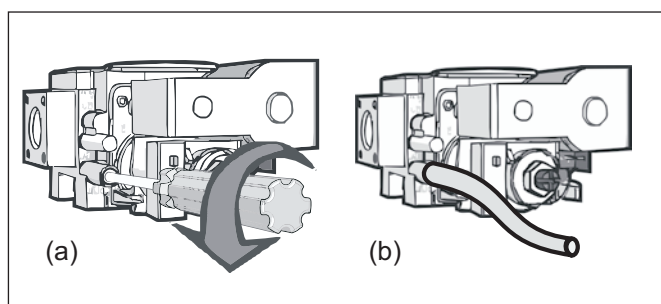
If the heater still does not operate to specification refer to the troubleshooting chart on page 20, or contact Sampford IXL in your state.



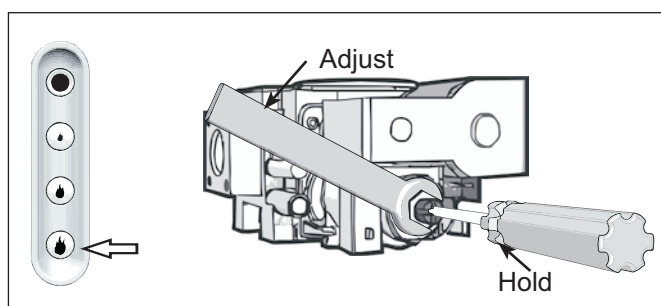
**FIG 28**



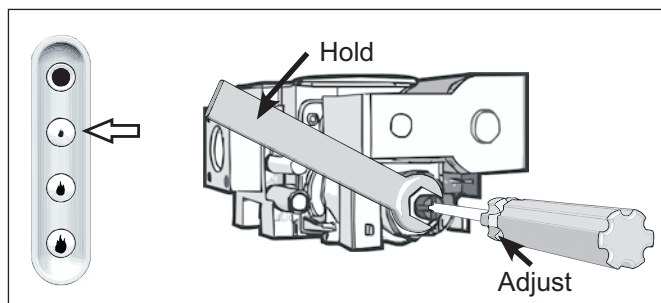
**FIG 29**



**FIG 30**



**FIG 31**



**FIG 32**

## SERVICE INSTRUCTIONS (DO NOT MODIFY THIS APPLIANCE)

### General

1. Service work MUST be carried out by authorised personnel only.
2. Unplug from wall socket or turn off power at isolation switch if heater is hard wired.
3. Always shut off the gas supply and ensure that the heater is cool before commencing any service operations.
4. Always check for gas soundness after servicing.

### To Replace Power Cord

Contact Sampford IXL service department.

### To Replace The Gas Valve

1. Remove the fascia. Refer to page 14 of the installation instructions.
2. Unplug the cable from the gas control and disconnect the earth connection.
3. Disconnect the gas inlet ( $\frac{1}{2}$ " compression nut) connection at entry gas control and the 16mm nut at the outlet of the gas control.
4. Remove the three screws from the cradle retaining the gas control.
5. Remove gas control valve from heater.
6. Replace gas control and check for gas tightness.

Note: Check the gas pressure on Boost and Low settings. Refer "gas control", page 16.

### To Replace The Ignition Module

1. Remove the fascia. Refer to page 14 of the installation manual.
2. Unplug wire connectors from ignition module.
3. Lift ignition module from base panel.

Note: Hook and loop mounting tape is used to secure ignition box.

4. Replace ignition module and ensure that all wires are reconnected correctly.
5. Check and re-set gas pressures.

### To Replace The Electronic Controller

1. Remove the fascia. Refer to page 14 of the installation manual.
2. Disconnect the plugs on electronic controller.

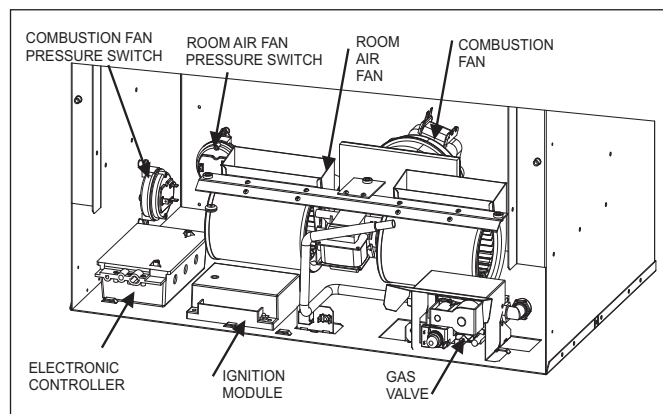


FIG 33

3. Lift electronic controller from base panel.

Note: Hook and loop mounting tape is used to secure electronic controller.

4. Replace the electronic controller.
5. Check and re-set gas pressures.

### To Replace The Inner Glass

Refer to page 14 of the installation instructions. Fit the new glass.

Note: Ensure the inside surface of the glass is clean and free from finger marks.

### To Replace The Burner And Spark/Sense Electrodes

1. Remove the logs from the burner chamber. Refer to page 15.
2. Remove the burner chamber front panel, 7 screws.
3. Disconnect the 16mm nut at the inlet of the injector.
4. Disconnect the spark and sense electrodes from the ignition module.
5. Remove the 2 M5 wing nuts from under the burner. Lift the burner assembly upwards and carefully remove from the burner chamber. Refer to FIG 34.
6. Replace in reverse order, checking correct location of spark/sense electrodes. Refer FIG 35. Spark gap between electrode and spark plate is 6 - 8 mm. Flame sense electrode MUST be in constant flame. Check for gas tightness. For log placement, refer to page 15 of this manual.

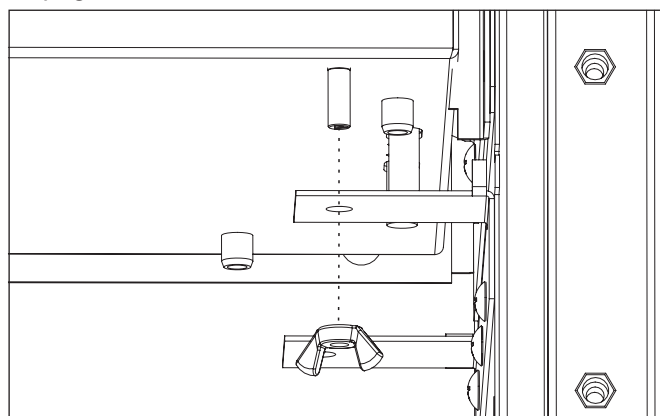


FIG 34 Securing the burner bed

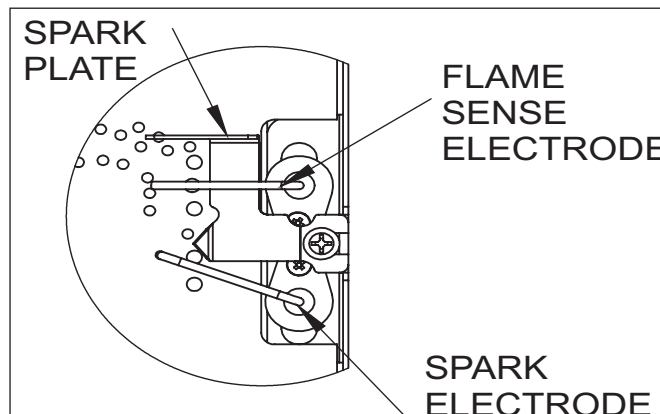


FIG 35

## SERVICE INSTRUCTIONS (DO NOT MODIFY THIS APPLIANCE)

### To Replace The Fan Pressure Switch

1. Remove the fascia. Refer to page 14 of the installation instructions.
2. Remove the electronic controller. Refer to page 17.
3. Remove the connecting wiring from the pressure switch.
4. Remove the silicone tubes from the pressure switch.
5. The pressure switch is secured onto the rear of the fan chamber housing by two M5 screws. Remove the screws.
6. Replace the pressure switch. For wiring, one wire to "C"(Common) and the other to connect to "NO" (Normally Open). Polarity is not important.
7. Re-attach silicone tubes making sure that the black tube attaches to the black side of the pressure switch. Make sure that the tubes are not pinched or kinked.
8. Test operation of fan pressure switch - turn heater on low heat. If heater fails to light even when fan is spinning, refer to the fault codes on page 20.

5. Remove the venturi and bracket from the fan which was removed from the heater. Insert and secure the venturi and bracket on replacement fan.

Note: "TOP" should point to air outlet of fan.

6. Insert fan into chamber ensuring that the venturi is not disturbed. Locate fan onto male thread. Secure with M5 wing nuts, ensuring rubber buffer locates over thread.
7. Replace silicone tubes onto fan pressure switch ensuring that the black tube is connected to the black side of the pressure switch. Check to make sure that the tubes are not kinked or pinched. Refer to FIG 37.
8. Reconnect fan plug into plug carrier. Test operation of room circulation fan and fan pressure switch. If heater fails to light even when fan is spinning, refer to fault codes on page 21.

### Switch Control Setting (FIG 36)

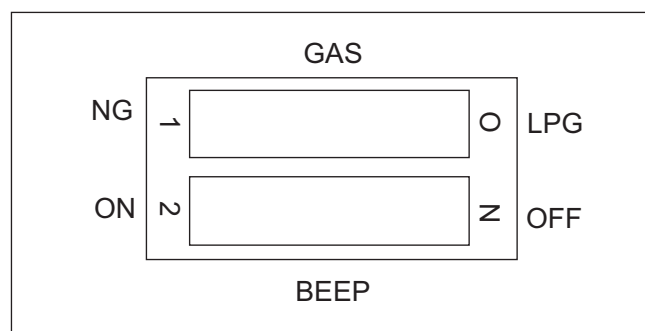
For NG operation, DIL switch should be positioned in point '1'.

For LPG operation, DIL switch should be positioned in pointer 'O'.

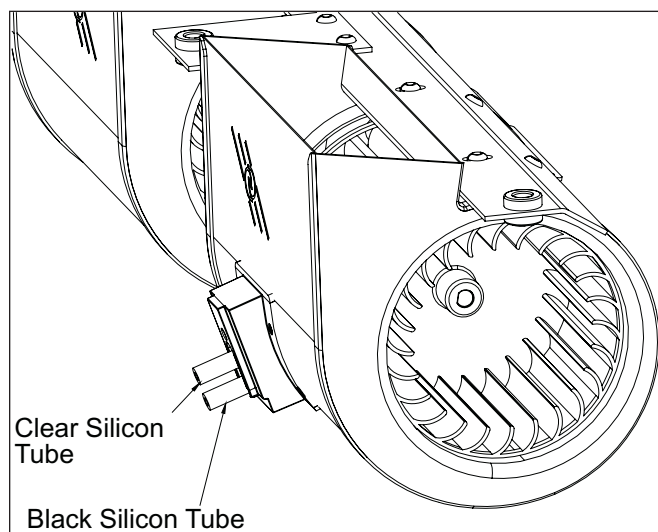
For audio beep function, DIL switch should be positioned in pointer '2'.

### To Replace The Room Circulation Fan

1. Remove the fascia. Refer to page 14 of the installation instructions.
2. Remove the electronic controller and ignition module. Refer to page 17.
3. Disconnect the fan plug from the plug carrier. Remove the two M5 wing nuts which locate the fan to the fan chamber underside. Lower fan from male thread.
4. Disconnect the silicone tubes from the fan pressure switch. Remove fan from fan chamber.



**FIG 36** Switch Control Diagram highlighting NG/LP settings & audible beep.



**FIG 37** Room Fan

## SERVICE INSTRUCTIONS (DO NOT MODIFY THIS APPLIANCE)

### To Replace The Combustion Fan (FIG 38)

1. Disconnect the power supply to unit.
2. Remove the fascia. Refer to page 14 of the installation manual.
3. Remove the electronic controller and ignition module. Refer to page 17 of the installation manual.
4. Remove the room circulation fan. Refer to page 18 of the installation manual.
5. Disconnect the flexible pipe on the combustion fan.
6. Remove the four M5 screws as shown in **FIG 38a**. At all times the fan assembly should be supported from the rear.
7. Disconnect the silicone tubes from the combustion fan pressure switch. When refitting the pressure switch tubes, ensure they're connected to the appropriate teat on the combustion fan. The clear tube fits onto the teat closest to the outlet of the combustion fan and the black tube fits onto the other available teat.
8. Rotate the combustion fan until the front of the fan is parallel to the top panel, shown in **FIG 38b**. Then remove the combustion fan making sure that it does not hit the male thread used to secure room circulation fan.
9. Disconnect the electrical wiring off the motor.

10. Repeat the steps above in reverse order to secure the combustion fan.

Note: When reinstalling replacement fan, ensure it is adequately supported from the rear until at least two of the securing screws are in position. Do not bend or twist the fan assembly support plate.

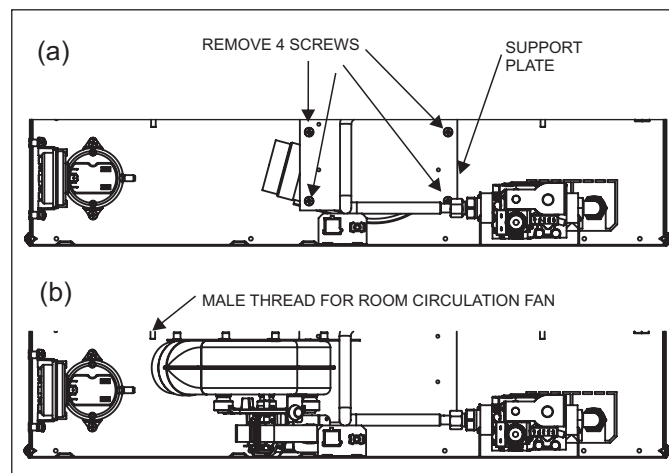


FIG 38 Removing Combustion Fan

## WIRING DIAGRAM

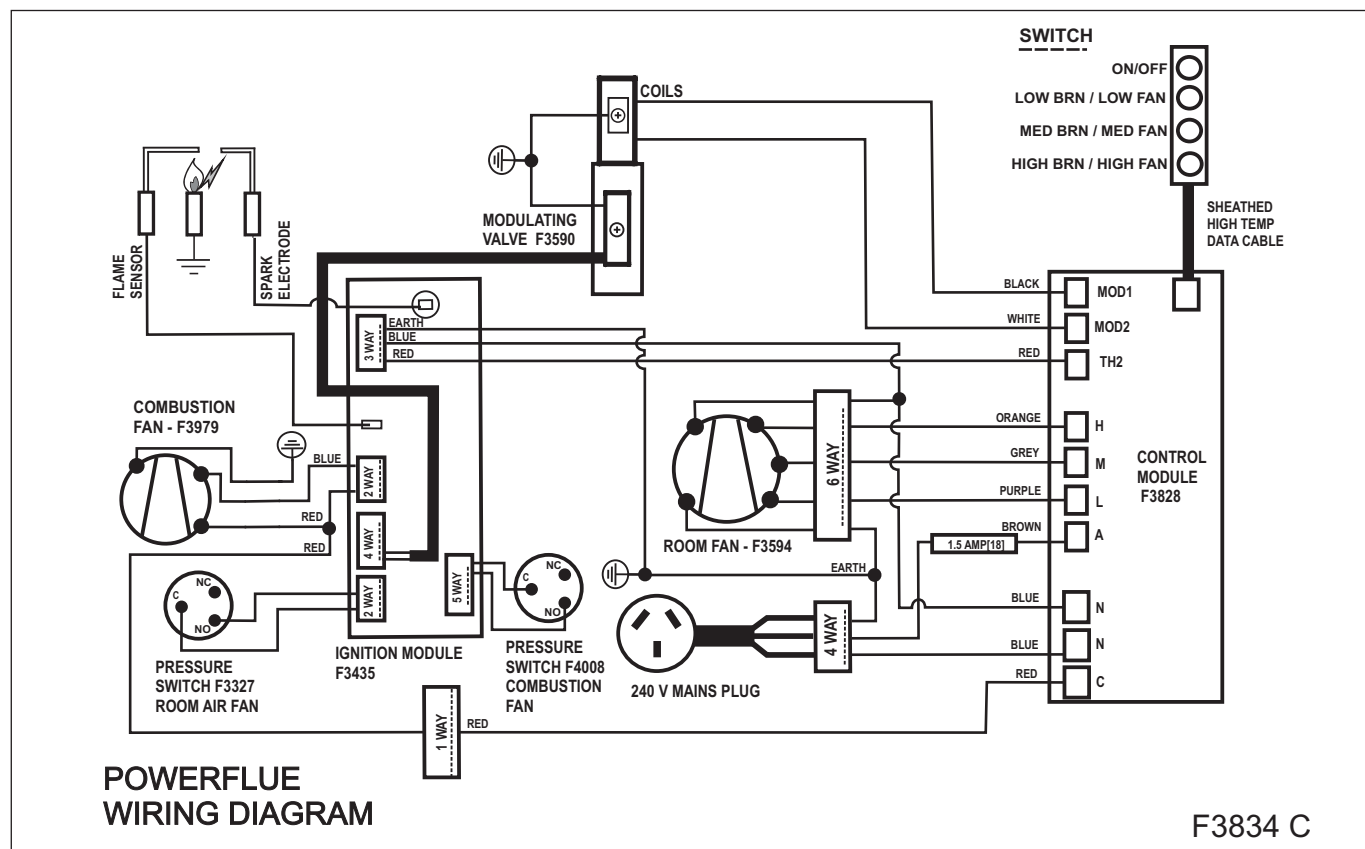


FIG 39



## TROUBLESHOOTING

To check the operation of the heater's electrical system you will require a digital multimeter with the functions to measure AC/DC voltage, continuity, resistance and micro-amps.

**It is critical that the appliance is earthed and that the active and neutral are not reversed.**

### Cannon Inbuilt Power Flue

There is a green and red LED on the ignition controller. These LEDs act as diagnostic aids when the heater safety systems produce a safe shutdown condition.

Green LED: this is on when the flame is sensed at the flame sensor electrode.

Red LED: this flashes according to the fault code.

No LEDs means there is no power to the ignition module. Check that the heater switch is set to ON by pressing the ON/OFF button. Check the supply voltage. Check the 1.5 Amp fuse, replace if necessary. It is critical that the appliance is earthed and that the active and neutral are not reversed. Do not use an extension cord. This appliance is designed to operate at 240V AC. Substantial voltage dips, or running the unit at voltages substantially lower than 240V AC may cause nuisance shutdowns. If there is still a problem check the power supply plug from the electronic controller with a multimeter (240V AC). If there is no power from this plug when the heater should be on, replace the electronic controller. Remember to re-test the gas pressures any time that the electronic controller is changed. It is recommended that any callout to a customer's home should prompt the checking and resetting of the gas pressures.

### Fault Codes

| Long | Short | Morse Code | Meaning  | Action   |
|------|-------|------------|--|--|
| 1    | 5     | —••••      | Normal start-up (30 second combustion purge)   |  |
| 1    | 0     | —          | Normal operation   |  |
| 2    | 1     | — —•       | Heater has attempted to light, however it did not sense flame within the allowed time.                                     | Check the gas supply to the unit is not switched off. Check the gas pressures. Check the flame and spark electrode connections and that they are positioned correctly. Ensure that the spark is being produced at the spark electrode tip, and is strong (clearly visible and around 6-8mm in length). Adjust if necessary. The burner tray is earthed through contact with the chassis. Check using a multimeter between the earth pin (or earth tab) and the burner tray. If the unit continues to spark after flame is present, ensure that the supply voltage polarity is not reversed.                                    |
| 2    | 2     | — —••      | Flame was established, however the flame electrode has sensed that the flame has become unstable and has shutdown the gas. | Check that the flame sense electrode and the spark plate are correctly positioned. Check the flame sense connections. Check that the flue is correctly constructed. Abnormally strong downdrafts can cause flame instability therefore it is recommended that an appropriate flue cowl is used for windy areas. Improper gas pressures can also cause issues. Check the gas pressures.   |
| 1    | 2     | —••        | Room fan (circulation fan) pressure signal not detected.   | Check the fan for dust build up and lint. Check that the room air fan is spinning. Check that the pressure tubes are connected correctly and not pinched or kinked. The black tube should run from the black side of the pressure switch to the bottom tapping on the fan venturi. The clear tube should go from the light side of the pressure switch and to the top tapping on the venturi. Make sure that the pressure switch wires are connected correctly. One wire should be to C (Common) and the other should be to NO (Normally Open). If it still doesn't work after checking the above, change the pressure switch. |



## TROUBLESHOOTING

### Fault Codes Continued

| Long | Short | Morse Code  | Meaning   | Action  |
|------|-------|-------------|---|---|
| 3    | 1     | — — —•      | Room fan (circulation fan) pressure signal has been interrupted.                      | Check the fan for dust build up and lint. Check that the room air fan is spinning. Check that the pressure tubes are connected correctly and not pinched or kinked. The black tube should run from the black side of the pressure switch to the bottom tapping on the fan venturi. The clear tube should go from the light side of the pressure switch and to the top tapping on the venturi. Make sure that the pressure switch wires are connected correctly. One wire should be to C (Common) and the other should be to NO (Normally Open). If it still doesn't work after checking the above, change the pressure switch.  |
| 1    | 3     | —•••        | Combustion fan pressure signal not detected.  | Check that the fan is spinning by starting the heater and either listening for the fan, or check to see if air is blowing out of the flue pipe. Check that the pressure tubes are connected correctly and not pinched or kinked. The black tube should run from the black side of the pressure switch to the bottom tapping on the fan venturi. The clear tube should go from the light side of the pressure switch and to the top tapping on the venturi. Make sure that the pressure switch wires are connected correctly. One wire should be to C (Common) and the other should be to NO (Normally Open). If it still doesn't work after checking the above, change the pressure switch.   |
| 3    | 2     | — — —••     | Combustion fan pressure has been interrupted.   | Check that the fan is spinning by starting the heater and either listening for the fan, or check to see if air is blowing out of the flue pipe. Check that the pressure tubes are connected correctly and not pinched or kinked. The black tube should run from the black side of the pressure switch to the bottom tapping on the fan venturi. The clear tube should go from the light side of the pressure switch and to the top tapping on the venturi. Ensure that the condensate drain hoses are free flowing and not kinked or blocked. If the hoses are blocked, check that the combustion fan is not filled with condensate. Ensure that the combustion fan drain is free flowing and that the combustion fan is dry prior to restarting the heater. Hoses to the pressure switch may also need to be checked that condensate has not entered these tubes. Make sure that the pressure switch wires are connected correctly. One wire should be to C (Common) and the other should be to NO (Normally Open). If it still doesn't work after checking the above, change the pressure switch. |
| 2    | 8     | — —•••••••• | Room fan (circulation fan) pressure switch has not switched within the expected time. | Check the fan for dust build up and lint. Check that the room air fan is spinning. Check that the pressure tubes are connected correctly and not pinched or kinked. The black tube should run from the black side of the pressure switch to the bottom tapping on the fan venturi. The clear tube should go from the light side of the pressure switch and to the top tapping on the venturi. Make sure that the pressure switch wires are connected correctly. One wire should be to C (Common) and the other should be to NO (Normally Open). If it still doesn't work after checking the above, change the pressure switch.  |

# TROUBLESHOOTING

## Other Possible Faults

|                   |   |
|-------------------|---|
| No gas to burner. | <ul style="list-style-type: none"><li>• The gas valve should open at the same time as the igniter sparks. If there is no gas to the burner when this occurs check the solenoid coils for continuity.</li><li>• Check that the gas pressure is present at the test point when the spark is being generated.</li><li>• Check that there is gas to the inlet of the gas control.</li></ul> |
| Fuse blowing.     | <ul style="list-style-type: none"><li>• If the fuse continues to blow check the solenoid coils for a signs of them being shorted.</li><li>• Check the fan and wiring for short circuit.</li></ul>   |

# NOTES

**NOTES**

COPY RATING LABEL HERE

### Don't Risk Your Appliance Warranty

Only a licensed person will give you a compliance certificate, showing that the work complies with all the relevant standards. And only a licensed person will have insurance protecting their workmanship for 6 years. So make sure you use a licensed person to install this appliance and ask for your compliance certificate to ensure the manufacturers appliance warranty will be honoured.

Date Installed: .....

Compliance Certificate No: .....

Installed By: .....



GMK 10030  
AS4553:2008

Part Number:  
F4011\_D

## Sampford IXL

For service to this appliance or spare parts  
contact the **CANNON** distributor:

**Sampford IXL – Spare Parts**

Phone: 1300 727 421

Fax: 1300 727 425

Email: [aftersaleservice@sampfordixl.com.au](mailto:aftersaleservice@sampfordixl.com.au)